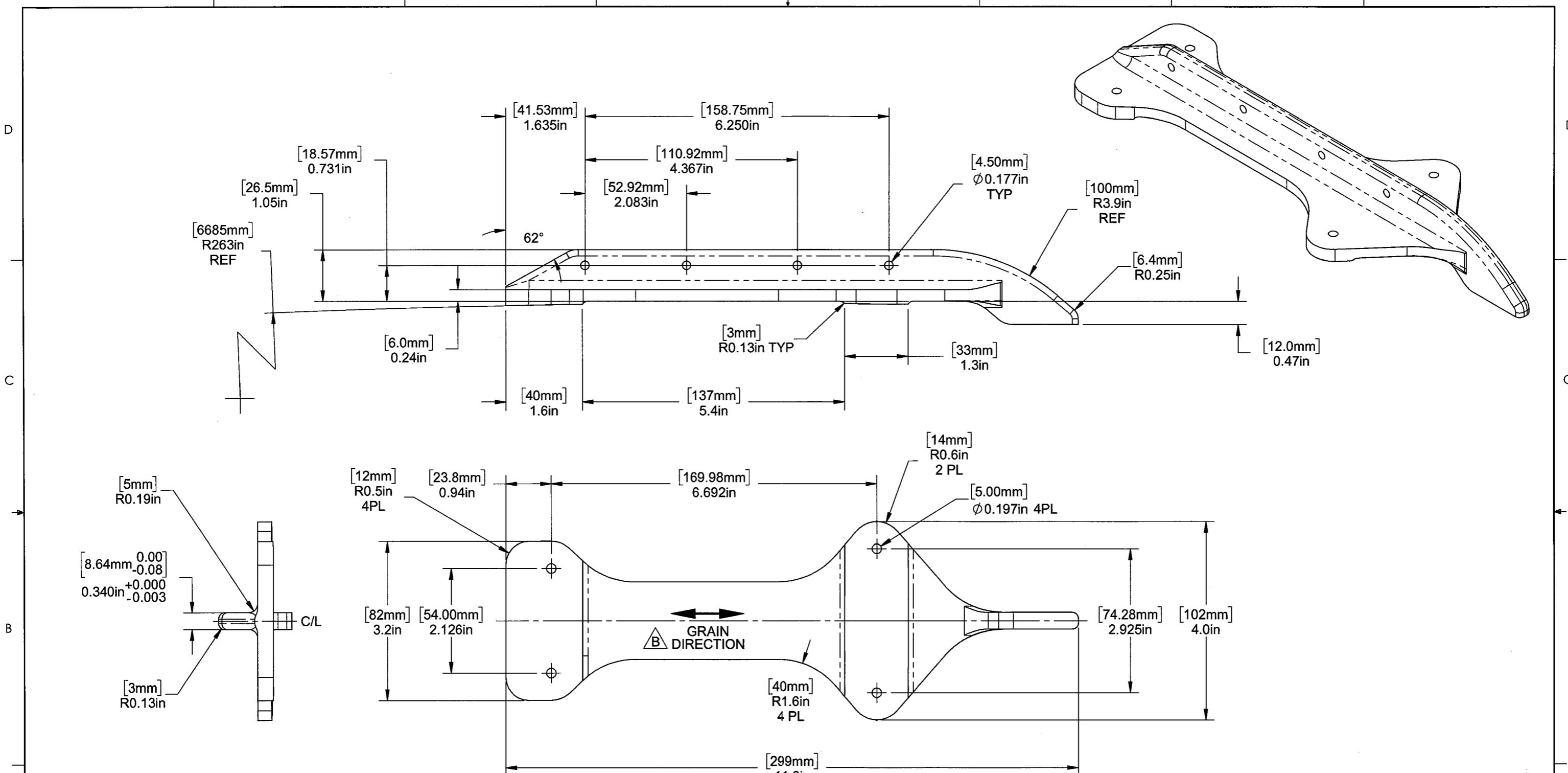


8 7 6 5 4 3 2 1



NOTES:

- 1) MATERIAL: 7075-T6 (OR T651/T6510/T6511/T62) ALUMINUM BAR PER AMS-QQ-A-225/9 (OR AMS 4122/4123/4186/4187) OR PER AMS-QQ-A-200/11 (REF DART SPEC M7075T6B) OR 7075-T6 (OR T62/T651) ALUMINUM SHEET OR PLATE PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4025 OR ASTM B209 (REF DART SPEC M7075T6S)
- 2) FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK, PRIME IAW MIL-P-23377J TYPE I CLASS N; 1-2 MIL MAX, AS PER QSI 005.
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.89 lbs (0.40 kgs).
- 8) PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: D4824-1-b.IGES (OR D4824-1-b.STEP)

D4824-1 UPPER CUTTER MOUNT

RELEASED

20 AUG 2009
HFCNZD-Z1

APPROVED

B	REVISED GRAIN DIRECTION (ZN B5-1); REF CAR18-218; REVISE NOTE 1 TO ADD PLATE MATERIAL (ZN A8-1)		RF	19.07.09		
A	NEW RELEASE			DB	13.05.23	
REV.	DESCRIPTION			BY	DATE	
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	DRAWING NO. D4824 SHEET 1 OF 1			
DRAWN	RF					
CHECKED	PM					
MFG. APPR.	JFS					
APPROVED	VS	TITLE UPPER CUTTER MOUNT			SCALE NTS	
DE APPR.	DS	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.				
DATE	19.07.09					